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how to change the clutch on a 03 saturn ion Saturn ION Blower Motor Resistor Removal 2003 Saturn Ion Repair Manual

Remove all related panels and components. 4. Repair as much of the damage as possible. Refer to Dimensions - Body on page 3-7 . 5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. 2003 Saturn Ion 3-145... Page 146 1. Drill 8 mm (5/16 in) plug weld holes in the service part as necessary in the locations noted ...

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